

# Raw Plastic Bumper Covers

## Compare Basic Refinish Procedures for Raw Bumper Covers **vs.** Primed Bumper Covers

**42% MORE:** 27 raw bumper procedures vs. 19 primed bumper procedures.\*\*

- “Raw bumper covers” – More procedures than “primed bumper covers!”
- Call the information providers to inquire about additional time for raw bumper covers.
- Ask your insurance company for additional compensation on raw bumper covers.
- Be professional, be courteous and educate yourself to help educate our industry.

## Raw Plastic Bumper Covers\* **vs.** Primed Plastic Bumper Covers\*

1. Check/test plastic type.
2. Clean raw plastic (remove release agents).
3. Bake raw plastic (sweat out release agents).\*\*\*
4. Clean raw plastic again (remove release agents). May need to clean additional times.
5. Sand and prep panel/edges.
6. Mask openings/backsid es.
7. Wax and grease for contamination.
8. Blow off and tack panel for dust.
9. Mix primer (for raw plastic).
10. Apply primer for adhesion.
11. Clean up primer spray gun.
12. Mix sealer.
13. Mix color (minimum amounts required).
14. Tint (if necessary).
15. Wax and grease for contamination.
16. Blow off and tack panel for dust.
17. Apply sealer.
18. Clean up sealer spray gun.
19. Apply base-coat color.
20. Clean up base coat spray gun.
21. Mix clear coat.
22. Add in flex additive.
23. Apply two coats of clear.
24. Clean up clear spray gun.
25. Bake at 140° for 30-45 minutes.\*\*\*
26. Cool down process.
27. Unmask openings and/or backside.

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\*Based on paint manufacturer requirements, industry refin ish standards, technical data sheets, warranty requirements and p-pages as of March 2008.

\*\*Additional materials not taken into consideration on this chart (additional paint materials, prime materials, safety equipment, masking materials, bake cycles, etc.).

\*\*\*Please contact your local paint representative for your exact refin ish procedures.



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Use this tool to help explain  
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